



## Preventive Maintenance Schedule and Recommended Stock Items

Daily	HG3	HR8	HCA	Preventive Maintenance
	✓	✓	✓	Clean machines
	✓	✓		Inspect coolant level
			✓	Add water to sponge (TH1242 Honing Wheel Cover only)
Weekly				
	✓	✓		Rotate diamond dresser bits ¼ turn
	✓	✓		Clean sock filter & tray filter
			✓	Clean or replace wet tray sponge
	✓	✓		Change coolant (3 cups additive per coolant tank of water)
	✓	✓		Drain air/water separator
	✓	✓	✓	Inspect grinding, honing & polishing wheels
Monthly				
	✓	✓		Replace sock filter
	✓	✓		Inspect diamond dresser bits
	✓	✓		Inspect hydraulic oil levels
Quarterly				
	✓	✓		Replace tray filter
	✓	✓		Apply anti-seize to dresser ram assemblies & dresser slide rods
Annually				
	✓	✓		Inspect motor bearings
	✓	✓		Remove main covers & clean as necessary
Quantity	Item #		Recommended Stock Item Description	
1 set	HG37122		Hollow Grinder Wheels Complete Set (Standard 54 grit)	
1 set	HR87125		Honing Wheels Complete Set (Standard 220 grit)	
1 set	HW1000/1500		Honing/Polishing Wheels Complete Set (1000 or 1500 grit)	
4 ea.	TH1716		Sponge (TH1242 Honing Wheel Cover only)	
1 ea.	CLD6		Cleaner 6 oz. (TH1242 Honing Wheel Cover only)	
4 ea.	CLST		Cleaning/Dressing Stick	
2 ea.	HGH7201		Filter, Sock	
2 ea.	HGH7211		Filter, Tray	
1 ea.	HGH7112		Additive, Grinding Coolant - 5 gallons - USDA Approved	
2 ea.	HGH1304		Dresser Bit, Diamond 6" (¼ Carat)	
3 ea.	HGH4212		Bearing, Motor (Small) (Front & Rear HR8) (Rear HG3)	
1 ea.	HG34213		Bearing, Motor (Large) (Front HG3)	
1 ea.	HG34201		Motor, 1.0 HP, HG3 Hollow Grinder	
1 ea.	HR84201		Motor, 0.75 HP, HR8 Honer	

### TRU HONE CORPORATION

1721 NE 19th Avenue, Ocala, FL 34470 USA

USA Canada 1.800.237.4663 \* All Others 352.622.1213 \* Fax 352.622.9180

TruHone.com \* info@TruHone.com

5/18/2018